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SAFETY DATA SHEET

XT240.1 FEP COMPOUND SEMICONDUCTIVE

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type		XT240.1 FEP COMPOUND SEMICONDUCTIVE Mixture Mixture CC10290772 solid
<u>Relevant identified uses of the subst</u> Product use	tance (<u>or mixture and uses advised against</u> Industrial applications. Plastics.
Supplier's details	:	Colorant Chromatics Chromatics, Inc. 19 Francis J. Clarke Circle, Bethel, CT 06801, USA
Emergency telephone number (with hours of operation)	:	+1 800 242 2296 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. Fluoropolymers heated above 350 C can evolve hydrogen fluoride and carbonyl fluoride as degradation products. Processing at elevated temperatures may release fumes that can cause polymer fume fever. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.

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GHS label elements		
Signal word Hazard statements	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10290772

CAS number/other identifiers

Ingredient name	%	CAS number
Carbon black	10 - 25	1333-86-4
Zinc oxide	5 - 10	1314-13-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

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Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effe	cts, acute and delayed
Potential acute health effects	

Eye contact Inhalation Skin contact Ingestion <u>Over-exposure signs/symptoms</u>	:	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical atte	<u>ntio</u>	n and special treatment needed, if necessary
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media

: In case of fire, use water spray (fog), foam, dry chemical or CO_2 .

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Unsuitable extinguishing media	:	None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions Methods and materials for containme	: ent ar	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Small spill Large spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Zinc oxide	OSHA PEL 1989 (1989-03-01)
	TWA 5 mg/m3 Form: Fume
	STEL 10 mg/m3 Form: Fume
	TWA 10 mg/m3 Form: Total dust
	TWA 5 mg/m3 Form: Respirable fraction
	OSHA PEL (1993-06-30)
	TWA 15 mg/m3 Form: Total dust
	TWA 5 mg/m3 Form: Respirable fraction
	NIOSH REL (1994-06-01)
	TWA 5 mg/m3 Form: Dust and fumes
	STEL 10 mg/m3 Form: Fume
	CEIL 15 mg/m3 Form: Dust
	ACGIH TLV (2003-01-01)
	TWA 2 mg/m3 Form: Respirable fraction
	STEL 10 mg/m3 Form: Respirable fraction
	OSHA PEL (1993-06-30)



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		TWA 5 mg/m3 Form: Fume
Carbon black		OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 TWA 0.1 mgPAH/m ³ ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction
Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

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Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

:

Appearance

Physical state	:	solid [Pellets.]
Color	:	BLACK
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	•	Lower: Not available.
Lower and apper explosive	•	
(flammable) limits	•	Upper: Not available.
	:	
(flammable) limits	:	Upper: Not available.
(flammable) limits Vapor pressure	:	Upper: Not available. Not available.
(flammable) limits Vapor pressure Vapor density	· · ·	Upper: Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density		Upper: Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility		Upper: Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water	::	Upper: Not available. Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n-	::	Upper: Not available. Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water	: : : : : : : : : : : : : : : : : : : :	Upper: Not available. Not available. Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature	: : : : : : : : : : : : : : : : : : : :	Upper: Not available. Not available. Not available. Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature Decomposition temperature	: : : : : : : : : : : : : : : : : : : :	Upper: Not available. Not available. Not available. Not available. Not available. Not available. Not available. Not available. Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.

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Conditions to avoid Incompatible materials	:	Keep away from extreme heat and oxidizing agents. Keep away from strong acids. Oxidizer.
Hazardous decomposition products		Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure			
Remarks - Oral:	No applicable toxi	No applicable toxicity data					
Remarks - Inhalation:	No applicable toxi	No applicable toxicity data					
Remarks - Dermal:	No applicable toxicity data						
Carbon black							
	LD50 Oral	LD50 Oral Rat 15,400 mg/kg -					
Remarks - Inhalation:	No applicable toxicity data						
Remarks - Dermal:	No applicable toxicity data						
Conclusion/Summary	• Mixtu	ire Not fully tested					

Conclusion/Summary

Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Zinc oxide	Eyes - Mild	Rabbit		24 hrs	-
	irritant				
	Skin - Mild	Rabbit		24 hrs	-
	irritant				
Conclusion/Summary					
Skin	: N	lixture.Not fu	lly tested.		
Eyes	: N	lixture.Not fu	lly tested.		
Respiratory	: N	lixture.Not fu	lly tested.		
<u>Sensitization</u>					
Conclusion/Summary					
Skin	: N	lixture.Not fu	lly tested.		
Respiratory	: N	lixture.Not fu	lly tested		

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Conclusion/Summary	:	Mi	xture.Not fully t	tested.		
Carcinogenicity						
Conclusion/Summary <u>Classification</u>	:	Mi	xture.Not fully	tested.		
Product/ingredient	OSHA		IARC	NTP		
name						
Carbon black			2B			
<u>Reproductive toxicity</u>						
Conclusion/Summary	:	Mi	xture.Not fully	tested.		
Teratogenicity						
Conclusion/Summary	:	Mi	xture.Not fully t	tested.		
Specific target organ toxicity Not available.	<u>y (single exp</u>	oosur	<u>e)</u>			
Specific target organ toxicity Not available.	(repeated)	expo	<u>sure)</u>			
Aspiration hazard Not available.						
Information on likely routes of exposure	of :	No	t available.			
Potential acute health effects						
Eye contact	:	No	known signific	ant effects or critical hazards.		
Inhalation	No known significant effects or critical hazards.					
Skin contact						
Ingestion	:	No	known signific	ant effects or critical hazards.		
Symptoms related to the phys	sical, chemi	ical a	nd toxicologica	<u>l characteristics</u>		
Eye contact	:	No	specific data.			
Inhalation			specific data.			
Skin contact			specific data.			
Ingestion	:		specific data.			
G		_	•			

Delayed and immediate effects as well as chronic effects from short and long-term exposure

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Short term exposure

Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Zinc oxide			
	Acute LC50 1.1 Mg/l Fresh water	Fish - Fish	96 h
Remarks - Acute - Fish:	Acute		
	Acute LC50 0.098 Mg/l Fresh	Aquatic invertebrates.	48 h
	water	Daphnia	
Remarks - Acute - Aquatic	Acute		
invertebrates.:			
	Acute IC50 0.046 Mg/l Fresh water	Aquatic plants - Algae	72 h
Remarks - Acute - Aquatic	Acute		
plants:			

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	Acute IC50 1.85 I	Mg/l Marine	Aquatic plants - Algae	96 h		
	water					
Remarks - Acute - Aquatic	Acute					
plants:						
Remarks - Chronic - Fish:	No applicable tox	icity data				
Remarks - Chronic -	No applicable tox	icity data				
Aquatic invertebrates.:						
Carbon black						
Remarks - Acute - Fish:	No applicable tox	icity data				
	Acute EC50 37.50	53 Mg/l Fresh	Aquatic invertebrates.	48 h		
	water		Daphnia			
Remarks - Acute - Aquatic	Acute					
invertebrates.:						
Remarks - Acute - Aquatic	No applicable toxicity data					
plants:						
Remarks - Chronic - Fish:	**	No applicable toxicity data				
Remarks - Chronic -	No applicable toxicity data					
Aquatic invertebrates.:						
XT240.1 FEP COMPOUND S						
Remarks - Acute - Aquatic	Chemicals are not readily available as they are bound within the polymer matrix.					
invertebrates.:						
Conclusion/Summary			ly available as they are bou	nd within the		
	polyn	ner matrix.				
						
Persistence and degradability	7					
Conclusion/Summary	: Chen	nicals are not readil	y available as they are bou	nd within the		
Conclusion/Summary		ner matrix.	ly available as they are bou	nd within the		
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.					

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Zinc oxide	-	60,960.00	high

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: The following components are listed: 1-Propene, 1,1,2,3,3,3-hexafluoro-, polymer with 1,1,2,2-tetrafluoroethene
	United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed
	United States - TSCA 4(a) - Proposed test rules: Not listed
	United States - TSCA 4(f) - Priority risk review: Not listed
	United States - TSCA 5(a)2 - Final significant new use rules: Not

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listed

United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Zinc oxide United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Not listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I		Not listed
Substances	•	Not listed
Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor		Not listed
Chemicals)	•	Not listed
DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

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Name	%	Classification
Zinc oxide	5 - 10	АН
Carbon black	10 - 25	СН

SARA 313

	Product name	CAS number	%
Form R - Reporting	Zinc oxide	1314-13-2	5 - 10
requirements			
Supplier notification	Zinc oxide	1314-13-2	5 - 10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Carbon black Zinc oxide
Pennsylvania	:	The following components are listed: Carbon black
		Zinc oxide
<u>California Prop. 65</u> WARNING: This product cont	tains a chem	ical known to the State of California to cau

use cancer.

United States inventory (TSCA 8b)	:	All components are listed or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations		
Inventory list		
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Europe inventory	:	All components are listed or exempted.
Japan	:	Not determined.
New Zealand	:	All components are listed or exempted.
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Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Turkey	:	Not determined.
United States	:	All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

HIStory		
Date of printing	:	09/14/2018
Date of issue/Date of revision	:	09/13/2018
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
References	:	pollution) UN = United Nations Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or

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completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.