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SAFETY DATA SHEET

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Section 1. Identification			
GHS product identifier Chemical name CAS number Other means of identification Product type	:	GREEN - HC 6909 Mixture Mixture CC10293956 liquid	
<u>Relevant identified uses of the subs</u> Product use	stance :	e or mixture and uses advised against Industrial applications. Plastics.	
Supplier's details	:	POLYONE CORPORATION ColorMatrix Group Inc. 680 North Rocky River Drive, Berea, Ohio, 44017-1628, USA	
		+1 216 622 0100	
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).	

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	:	SKIN IRRITATION - Category 2

GHS label elements

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Hazard pictograms

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Signal word	:	Warning
Hazard statements	:	Causes skin irritation.
Precautionary statements		
General	:	Not applicable.
Prevention	:	Wear protective gloves. Wash hands thoroughly after handling.
Response	:	IF ON SKIN: Wash with plenty of soap and water. Take off
		contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

:

Substance/mixture:MixtureChemical name:MixtureOther means of identification:CC10293956

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	50 - 75	13463-67-7
Miscellaneous Compounds Distillates, petroleum, hydrotreated middle	10 - 25	Not available.
Rutile (TiO2)	3 - 5	1317-80-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	Causes skin irritation.
Ingestion	:	No known significant effects or critical hazards.

Over-exposure signs/symptoms

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Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness
Ingestion	:	No specific data.
Indication of immediate medical at	tentio	n and special treatment needed, if necessary
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$. None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials: metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures



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Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.
		See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containment	nt aı	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
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Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in material is handled, stored and processed. Workers sh and face before eating, drinking and smoking. Remov clothing and protective equipment before entering eat also Section 8 for additional information on hygiene r	ould wash hands e contaminated ing areas. See
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in or protected from direct sunlight in a dry, cool and well- away from incompatible materials (see Section 10) ar drink. Keep container tightly closed and sealed until r Containers that have been opened must be carefully r upright to prevent leakage. Do not store in unlabeled appropriate containment to avoid environmental conta	ventilated area, ad food and eady for use. esealed and kept containers. Use

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Rutile (TiO2)	None.
Miscellaneous Compounds Distillates, petroleum, hydrotreated middle	None.
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (1996-05-18) TWA 10 mg/m3
Appropriate engineering controls :	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

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Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state Color	:	liquid [liquid] GREEN
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.

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Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
·		Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity





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Product/ingredient name	Result	Species	Dose	Exposure	
Remarks - Oral:	No applicable toxic	city data			
Remarks - Inhalation:	No applicable toxic	city data			
Remarks - Dermal:	No applicable toxic	city data			
Remarks - Oral:	No applicable toxic	No applicable toxicity data			
Remarks - Inhalation:	No applicable toxic	No applicable toxicity data			
Remarks - Dermal:	No applicable toxicity data				
Titanium dioxide					
Remarks - Oral:	No applicable toxicity data				
	LC50 Inhalation Rat - Male 6.82 Mg/l 4 h				
	LD50 Dermal Rabbit $> 5,000 \text{ mg/kg}$ -				
Conclusion/Summary : Mixture.Not fully tested.					

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fitanium dioxide	Skin - Mild	Human		72 hrs	-
	irritant				
Conclusion/Summary					
Skin		lixture.Not fi			
Eyes	: N	lixture.Not fi	illy tested.		
Respiratory	: N	lixture.Not fu	illy tested.		
Sensitization					
Conclusion/Summary					
Skin	: N	lixture.Not fu	illy tested.		
Respiratory	: N	lixture.Not fu	illy tested.		
<u>Mutagenicity</u>					
Conclusion/Summary	: N	lixture.Not fu	ally tested.		
Carcinogenicity					
Conclusion/Summary	: N	lixture.Not fu	illy tested.		
<u>Classification</u>			2		
Product/ingredient	OSHA	IARC	NTP		
name					
Rutile (TiO2)		2B2B			
Titanium dioxide		2B			

Reproductive toxicity



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Potential delayed effects

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Conclusion/Summary	:	Mixture.Not	fully tested
Concrusion, Summur y	•		
<u>Teratogenicity</u>			
Conclusion/Summary	:	Mixture.Not	fully tested.
<u>Specific target organ toxicity (singl</u> Not available.	e exp	<u>osure)</u>	
Not available.			
<u>Specific target organ toxicity (repea</u> Not available.	ated e	exposure)	
Aspiration hazard			
Product/ingredient name			Result
Miscellaneous Compounds Distillates hydrotreated middle	, petr	oleum,	ASPIRATION HAZARD - Category 1
Information on likely routes of exposure	:	Not available	
Potential acute health effects			
Eye contact	:	No known sig	gnificant effects or critical hazards.
Inhalation	-		gnificant effects or critical hazards.
Skin contact	:	Causes skin i	
Ingestion	:	No known sig	gnificant effects or critical hazards.
Symptoms related to the physical, c	hemi	cal and toxicol	ogical characteristics
Eye contact	:		ptoms may include the following:
		pain or irritati watering	ion
		redness	
Inhalation	:	No specific d	ata.
Skin contact	-	-	ptoms may include the following:
		irritation	g.
		redness	
Ingestion	:	No specific d	ata.
Delayed and immediate effects as w	ell as	chronic effect	s from short and long-term exposure
Short term exposure			
Potential immediate effects	:	Not available	

Not available.

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Long term exposure

Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (dusts and mists)	13.28 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure	
Rutile (TiO2)				
Remarks - Acute - Fish:	No applicable toxicity data			
Remarks - Acute - Aquatic	No applicable toxicity data			
invertebrates.:				
Remarks - Acute - Aquatic	No applicable toxicity data			
plants:				
Remarks - Chronic - Fish:	No applicable toxicity data			
Remarks - Chronic -	No applicable toxicity data			
Aquatic invertebrates.:				
Miscellaneous Compounds Dis	stillates, petroleum, hydrotreated 1	middle		
Remarks - Acute - Fish:	No applicable toxicity data			
Remarks - Acute - Aquatic	No applicable toxicity data			
invertebrates.:				



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Remarks - Acute - Aquatic	No applicable toxicity data				
plants:					
Remarks - Chronic - Fish:	No applicable toxicity data				
Remarks - Chronic -	No applicable toxicity data				
Aquatic invertebrates.:					
Titanium dioxide					
	Acute LC50 > 1,000 Mg/l Marine	Fish - Fish	96 h		
	water				
Remarks - Acute - Fish:	Acute				
	Acute LC50 3 Mg/l Fresh water	Aquatic invertebrates.	48 h		
		Crustaceans			
Remarks - Acute - Aquatic	Acute				
invertebrates.:					
	Acute LC50 6.5 Mg/l Fresh water	Aquatic invertebrates.	48 h		
		Daphnia			
Remarks - Acute - Aquatic	Acute				
invertebrates.:					
Remarks - Acute - Aquatic	No applicable toxicity data				
plants:	NT 1' 11 / ''' 1 /				
Remarks - Chronic - Fish:	No applicable toxicity data				
Remarks - Chronic -	No applicable toxicity data				
Aquatic invertebrates.:	Not and 1.11.				
Conclusion/Summary	: Not available.				
Persistence and degradability	57				
<u>rensistence and degradabilit</u>	<u>r</u>				
Conclusion/Summary	Not available.				
·					
Bioaccumulative potential					
Not available.					
Mobility in soil					
<u>Mobility in soil</u>					

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	:	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products

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should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: None of the components are listed.
	United States - TSCA 4(a) - Final Test Rules: Not listed
	United States - TSCA 4(a) - ITC Priority list: Not listed
	United States - TSCA 4(a) - Proposed test rules: Not listed
	United States - TSCA 4(f) - Priority risk review: Not listed
	United States - TSCA 5(a)2 - Final significant new use rules: Not
	listed
	United States - TSCA 5(a)2 - Proposed significant new use rules:
	Not listed
	United States - TSCA 5(e) - Substances consent order: Not listed

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		United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Phthalocyanine green United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b)	:	Not listed
Hazardous Air Pollutants (HAPs)		
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor	:	Not listed
Chemicals) DEA List II Chemicals (Essential	:	Not listed
	•	

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Chemicals)

Classification

: SKIN IRRITATION Category 2

Composition/information on ingredients

Name	%	Classification		
Rutile (TiO2)	3 - 5	СН		



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Miscellaneous Compounds	10 - 25	AH
Distillates, petroleum,		
hydrotreated middle		
Titanium dioxide	50 - 75	СН

SARA 313

	Product name	CAS number	%
Form R - Reporting	Aluminum oxide	1344-28-1	1 - 3
requirements			
Supplier notification	Aluminum oxide	1344-28-1	1 - 3

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations	
Massachusetts	: None of the components are listed.
New York	: None of the components are listed.
New Jersey	: The following components are listed: Titanium dioxide Mica
Pennsylvania	Aluminum oxide The following components are listed: Titanium dioxide
	Mica
	Rutile (TiO2)

California Prop. 65

WARNING: This product can expose you to chemicals including Rutile (TiO2), Titanium dioxide, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Aluminum oxide

Ingredient name	No significant risk level	Maximum acceptable dosage level
Rutile (TiO2)	No.	No.
Titanium dioxide	No.	No.

United States inventory (TSCA 8b) : All components are listed or exempted.

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Canada inventory	:	All components are listed or exempted.
International regulations		
<u>Inventory list</u>		
Australia	:	Not determined.
Canada	:	All components are listed or exempted.
China	:	Not determined.
Europe inventory	:	All components are listed or exempted.
Japan	:	Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	2
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>HIStory</u>		
Date of printing	:	11/06/2018
Date of issue/Date of revision	:	11/05/2018
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals

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IATA = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.