Wilflex One is the latest innovation for printers and brand owners needing non-pvc plastisol inks that perform to the most rigorous testing and aesthetic requirements in the market today. Wilflex One works as hard as you do! Just like a sprinter or a long distance marathon runner, Wilflex One is ready for any size production run even in the harshest environments. Have the freedom to perform using Wilflex One that has been formulated without PVC but prints and cures like a traditional plastisol.

### Bases and Clears

**10680W1C WILFLEX ONE CLEAR**
- Gloss top coat
- Versatile clear carrier for glitters and shimmers
- Soft hand extender for colors
- Durable wash properties

**10645W1UBG WILFLEX ONE UNDERBASE GRAY**
- Used as underbase and designed to control dye migration when printing on polyester
- It provides excellent coverage and opacity with good fiber matte down and superior bleed resistance

### White Inks

**11650W1W WILFLEX ONE COTTON WHITE**
- Versatile white used as underbase, highlight white
- Highly opaque, optically bright
- Durable wash properties
- Smooth, matte surface with minimal tack

**11655W1W WILFLEX ONE LB WHITE**
- Low-bleed for fabrics requiring moderate bleed resistance
- Durable wash properties
- Smooth, matte surface with minimal after tack

### Additives

**10690W1A WILFLEX ONE VISCOSITY BUSTER**
- Add up to 1% by weight to improve the flow properties

### Wilflex One Color System

A simple finished ink system that allows you to simulate the entire Pantone® spectrum with just 17 inter-mixable colors.
- Single pigment finished inks
- Standardized color matching process
- IMS3.0 software support
- Pantone® Approved
- Balance of color, accuracy and printability
- Kits available
- Mixing colors
  - 78888W1MX WILFLEX ONE GREEN
  - 88888W1MX WILFLEX ONE YELLOW NM
  - 38888W1MX WILFLEX ONE ORANGE
  - 48887W1MX WILFLEX ONE RED
  - 48889W1MX WILFLEX ONE MAGENTA
  - 58888W1MX WILFLEX ONE VIOLET
  - 68887W1MX WILFLEX ONE BRIGHT BLUE
  - 68889W1MX WILFLEX ONE MARINE
  - 68889W1MX WILFLEX ONE BLUE
  - 78888W1MX WILFLEX ONE MIXING WHITE
  - 19888W1MX WILFLEX ONE BLACK
  - 38888W1MX WILFLEX ONE ORANGE
  - 48887W1MX WILFLEX ONE RED
  - 48889W1MX WILFLEX ONE MAGENTA
  - 58888W1MX WILFLEX ONE VIOLET
  - 68887W1MX WILFLEX ONE BRIGHT BLUE
  - 68889W1MX WILFLEX ONE MARINE
  - 68889W1MX WILFLEX ONE BLUE

### Pantone® Color Matching Specifications

- Lighting - D65
- Print method for color evaluation
  - Mesh count - 156 mesh (62th/cm)
  - Substrate - 100% white cotton and over base plate
  - Squeegee - 60/90/60 durometer, sharp edge
  - Screen tension - 30 Newtons
  - Off contact - 1/16”
- One/Double Flood, Single/Double Stroke

Freedom to Perform