



Originals #0001

Wilflex Originals #001 - Inspiration

Inspired by a rugged, reliable, and genuine theme, Wilflex inks are capable of uniting a design theme into a reality. The texture and look of this design resembles an old, worn, image similar to a burlap sack. The texture under magnification adds interest and detail to the overall theme. The feel and height of Epic Sculpture base in the high density areas reinforces the perception of an old label printed on burlap.

Specifications

- Garment
Anvil® 100% Ring Spun Cotton T-Shirt. 980 - Black, 4.5-ounce, 100% ring spun cotton
- Equipment
M&R Gauntlet II, Habanero Flash
- Inks
Wilflex Epic Inks- Cure 320F/160C

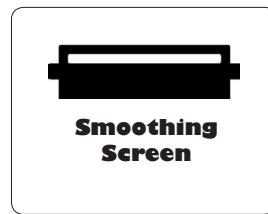
Print Sequence



Step 1



Step 2



Step 3



Step 4



Step 5



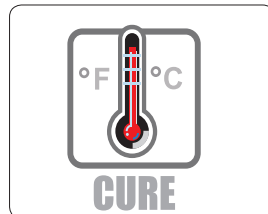
Step 6



Step 7



Step 8



Step 9

Ink, Mesh, Stencil

		Ink	Mesh US/Metric	New-tons	Stencil	Squeegee	Angle
Step 1		PANTONE® Warm Gray 5 C / Wilflex Epic Mixing Base	272/110	45	Regular	65/90/65	15°
Step 2		Flash @ 225F/107C					
Step 3		Smoothing Screen					
Step 4		PANTONE® 360 C / Wilflex Epic Sculpture Base	158/62	45	100 micron	75/90/75	15°
Step 5		Flash @ 225F/107C					
Step 6		PANTONE® 360 C / Wilflex Epic Sculpture Base	158/62	45	100 micron	75/90/75	15°
Step 7		Flash @ 225F/107C					
Step 8		PANTONE® 360 C / Wilflex Epic Sculpture Base	272/110	45	Regular	65/90/65	15°
Step 9		Cure @ 320F/1607C					

Acknowledgements

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SanMar

www.sanmar.com

Graphic Elephants

www.graphicelephants.com

Anvil

www.anvilknitwear.com

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