



## Wilflex Originals #004 - Inspiration

Inspired by a colorful and history-rich theme, the Mexican Sugar Skull is the feature for our fourth Wilflex Originals. Epic™ standard colors were selected for its excellent opacity and wet on wet capability. A 5 color wet on wet sequence provides printer efficiencies by eliminating flash stations. Epic Quick White is used as first down and highlight white designed with excellent mat down properties and the brightest of whites. Special effects were added to enhance the mystic of the skull. Epic ImageBrite Reflective was added in the eyes and Kosmic Glo on the teeth.

Great art, great inks along with a great execution turns heads with this brilliant simulation celebrating Day of the Dead.



Originals #0004

### Specifications

Garment: District® Young Mens The Concert Tee™ DT5000, Black, 4.3-ounce, 100% soft spun cotton

Equipment: M&R Gauntlet II, Habanero Flash

Inks: Wilflex Epic Inks- Cure 320F/160C

### Acknowledgements

Thank you to our industry affiliates for their support on this project.

SanMar [www.sanmar.com](http://www.sanmar.com)  
 Serichrome [www.serichrome.com](http://www.serichrome.com)  
 Graphic Elephants [www.graphicelephants.com](http://www.graphicelephants.com)

### Print Sequence

Epic	Ink	Mesh (US/Metric)	New-tons	Stencil Dual Cure	Squeegee	Angle	Stroke
Step 1	Epic Quick White	195/77	45	13% EOM	65/90/65	15°	1
Step 2	Flash @ 225F/107C						
Step 3	Smoothing Screen	123/48					2
Step 4	Cool Station						
Step 5	Epic Quick White	280/110	45	15% EOM	65/90/65	15°	1
Step 6	Flash @ 225F/107C						
Step 7	Cool Station						
Step 8	Epic PANTONE® Cool Gray 10 C	280/110	45	15% EOM	75/90/75	15°	1
Step 9	57010PFX Epic Super Purple	280/110	45	15% EOM	75/90/75	15°	1
Step 10	70000PFX Kelly Green	280/110	45	15% EOM	75/90/75	15°	1
Step 11	62100PFX Light Royal	280/110	45	15% EOM	75/90/75	15°	1
Step 12	42270PFX Epic Super Drake Red	280/110	45	15% EOM	65/90/65	15°	1
Step 13	Flash @ 225F/107C						
Step 14	Smoothing Screen						
Step 15	Epic ImageBrite Mid Gray Reflective	158/62	45	15% EOM	75/90/75	15°	2
Step 16	Flash @ 225F/107C						
Step 17	88888MX Yellow	280/110	45	15% EOM	75/90/75	15°	1
Step 18	Highlight White(50%Epic Quick White,50% Finesse)	280/110	45	15% EOM	65/90/65	15°	1
Step 19	Flash @ 225F/107C						
Step 20	99950PFX Epic Kosmic Glow	123/48	45	15% EOM	65/90/65	15°	2