



Originals #0002

Print Sequence



Wilflex Originals #002 - Inspiration

A vintage postcard inspired the 3 dimensional postal stamp image on this 9 color design. Epic HD Soft Density is an excellent ink choice for this design allowing a 600 micron build with 2 screens. Two black screens were used in the design. Epic Matte Black provides a deep, soft black as the first color in the sequence as well as providing a smooth printing base to build the first high density color. The second black, “Black Stain” is a special mix of 90 parts Fashion Soft Base to 10 parts Epic Matte Black and simulates a stamped postmark.

Specifications

- Garment
Fruit of the Loom® Heavy Cotton HD® #3930. Ash 5-ounce, 98/2 cotton/poly
- Equipment
M&R Gauntlet II, Habanero Flash
- Inks
Wilflex Epic Inks- Cure 320F/160C

Ink, Mesh, Stencil

		Ink	Mesh US/Metric	New- tons	Stencil	Squeegee	An- gle
Step 1		Epic Matte Black	272/110	45	Regular	75/90/75	10°
Step 2		Invisio™ Au Naturel / Wilflex Epic Fashion Soft Base	272/110	45	Regular	65/90/65	10°
Step 3		Flash @ 225F/107C					
Step 4		Smoothing Screen					
Step 5		PANTONE® 607 C / Wilflex Epic Fashion Soft Base	272/110	45	Regular	75/90/75	10°
Step 6		PANTONE® 1797 C / Wilflex Epic Fashion Soft Base	158/62	45	100 micron	75/90/75	10°
Step 7		PANTONE® 602 C / Wilflex Epic HD Soft Base	86/34	45	200 micron	75/90/75	10°
Step 8		Flash @ 225F/107C					
Step 9		PANTONE® 602 C / Wilflex Epic HD Soft Base	86/34	45	400 micron	65/90/65	10°
Step 10		Flash @ 225F/107C					
Step 11		PANTONE® 7416 C / Wilflex Epic HD Soft Base	86/34	45	200 micron	65/90/65	10°
Step 12		PANTONE® 7499 C / Wilflex Epic HD Soft Base	86/34	45	40 micron	65/90/65	10°
Step 13		Flash @ 225F/107C					
Step 14		PANTONE® Black C / Wilflex Epic HD Soft Base	86/34	45	400 micron	75/90/75	10°
Step 15		Flash @ 225F/107C					
Step 16		Black “Stain”90% FashionSoftBase/10% MatteBlack	272/110	45	Regular	75/90/75	

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SanMar www.sanmar.com Graphic Elephants www.graphicelephants.com
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